IN THE UNITED STATES PATENT AND TRADEMARK OFFICE.

In re application of: Donald D. Holbrook

Title: METHOD FOR TREATING A WORK MATERIAL

U.S. Patent No. 6,974,545

74,545 Confirmation No.: 3393

Issue Date: December 13, 2005

Attorney Docket No.: 53078.738

(formerly W-3875)

POWER OF ATTORNEY, REVOCATION OF PRIOR POWERS AND CHANGE OF CORRESPONDENCE ADDRESS

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir.

TESSENDERLO KERLEY, INC. is the Assignee of the above-captioned application pursuant to an Assignment recorded on January 11, 2008 at Reel 020353, Frame 0026.

The undersigned is an Officer of the Company and is authorized to sign this submission on behalf of the Assignee.

In accordance with 37 C.F.R. § 3.73 Assignee hereby appoints as the attorneys of record and grants the sole power of attorney, with full power of substitution and revocation, for this application and for all transactions with the U.S. Patent and Trademark Office in connection therewith, to Susan Stone Rosenfield (Reg. No. 36.287) and Rodney J. Fuller (Reg. No. 46.714).

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Respectfully submitted,

TESSENDERLO KERLEY, INC.

Dated: 260GTOBOR Z009

Name: Larry Tryon

Title: Chief Financial Office